

Instructions for changing belts

- 1 Use mounting profile in a vise to hold conveyor.
 - 2 Remove chute, plastic railing, and guards. {the guards have to be removed before releasing belt tension}
 - 3 Screw the belt tension adjusting screws {C} all the way in.
 - 4 Loosen the 6mm hex head lock screws {D}
 - 5 Tap drive brackets in with a plastic hammer. {F}
 - 6 Remove 6mm screw on tail bracket {A}
 - 7 Remove tail bracket and pulley.
 - 8 Remove belt.
 - 9 Replace with new belt.
 - 10 Take up all tension with belt tension adjusting screw {C}
 - 11 Make final adjustment on both, tail end and drive end with regulating screw {C&G}
- So that the belt run in center of the pulleys.

The belt tension should be set to avoid slippage. However too much tension will reduce belt life.

